



Gecko[®] Tobacco

Solvent based printing inks for flexible packaging
Cigarette packaging

Description

A full range of highly pigmented nitrocellulose based printing inks designed for printing carton boxes, soft packs, bundle paper and inner-frames. Ink formulations meet the requirements of the tobacco industry. Ingredients are listed and evaluated according to the relevant regulations, e.g. BfR IX, 2002/72 EEC, Synoptic Document. Basic formulations are approved by leading cigarette manufacturers.

Applications

Suitable for cigarette packaging printed on coated and uncoated paper and board.

Print Process

Surface print Flexographic and Rotogravure.

Properties

Ink adhesion	4 - 5	Rub resistance	4
Heat-resistance	160° C – 180 ° C	Light fastness (BWS)	5

Rating scale (1 to 5 based on Gecko product range) 1= worst value, 5= best value

Note: All resistance properties are a guideline only and depend on pigment choice and final application. Printed ink films have low content of residual solvents, even with high ink coverage.

For details about exact test methods which are the basis for info about fastness properties given above please refer to the general test method overview.

Substrates: Paper, Coated paper, Metalized paper, Primed aluminium

Print viscosity

Diluents	Flexographic	Gravure
	20 – 25 s DIN 4	15 – 20 s DIN 4
Slow	n-Propanol/n-Propyl Acetate 9 : 1	n-Propanol/n-Propyl Acetate 3 : 1
Standard	Ethanol/Ethyl Acetate 9 : 1	Ethanol/Ethyl Acetate 3 : 1
Fast		Ethanol/Ethyl Acetate 1 : 1
Retarder	Ethoxy Propanol	Ethoxy Propanol

Auxiliaries

Metallics	A full range of Gecko gold and silver inks is available.
Additives	Solvents / retarders see above. For printing on films or aluminium, appropriate additives and primers are available.
Lacquers	For modification of surface properties a wide range of dispersion lacquers is available.

Instructions for the use of printing inks for the production of primary food packaging

For information on the use of printing inks for the manufacture of food packaging please refer to the respective „**Statement of Composition**". This information is provided to allow the calculation of possible levels of migration of evaluated substances in a worst case situation.

Migration tests at hubergroup laboratories with printed samples made from commercially available OPP film (film thickness: 35 µ, printed weight: 6 g/m², with 95 % ethanol as the food simulant) and PE film (film thickness: 50 µ, printed weight: 6 g/m², with 95 % ethanol as the food simulant) showed no migration of substances above legal limits. Based on the results of these migration tests, we expect that the printed inks enable the final printed products to comply with the legal requirements for packaging for all kinds of foodstuff.

The manufacturer of the finished article and the filler have the legal responsibility to prove by appropriate migration testing that it is fit for its intended purpose.

In order to maintain low residual solvents concentration in the printed film, the printer must ensure sufficient drying of the inks, especially when retarders have been added. Residual solvent content must be regularly monitored.

The inks must not be used in the manufacture of packaging where the printed ink layer is intended to come into contact with foodstuff (direct food contact).

There are restrictions for the use of printing inks for applications where temperatures above 120 °C for extended periods of time are applied. For details, please see document "Food Packaging Inks for High Temperature Applications".

Health & Safety

The material safety data sheets contain all relevant information for the generation of appropriate internal plant instructions. The user is responsible for all local legislation requirements.

Ink Handling

Please refer to General Guidelines for handling inks for flexible packaging.

Contact addresses for advice and further information can be found under www.hubergroup.com
This Technical information sheet reflects the current state of our knowledge. It is designed to inform and advise. We assume no liability for correctness. Modifications may be made in the interest of technical improvement.